

**H2X** *FITNESS  
SWIM SPAS*



WATER TO THE EXTREME™

RELAX. IT'S  
**Master  
Spas®**





# WIN YOUR DAY

## INTRODUCING THE SWIM SPA THAT GIVES YOU POWER OVER YOUR WELLNESS

Exercise and entertain in the convenience and privacy of your backyard — without the upkeep of a traditional pool. With an H2X Fitness Swim Spa, you will be able to swim, jog, and work out against the water current created by our innovative jet system. Enjoy the built-in therapy of the contoured seating and massaging jets, all designed so you can own your wellness — and win your day.

### MOVE BETTER

The H2X Fitness Swim Spa helps you get active and stay active. Enjoy swimming, walking, rowing, and fitness activities.

### FEEL BETTER

Together, premium therapy jets and warm water deliver the ultimate in relaxation.

### LIVE BETTER

The H2X Fitness Swim Spa series helps you achieve balance with your health, life and family — year-round.





# Challenger 15 D

Elite Performance, Airless VIP, Programmable Speed



The Challenger 15 D features a large uninhibited area that is perfect for swimming, exercise, and family fun. The Airless VIP Technology enhances the swim jet performance, and a variable speed system allows you to customize the pace. Plus, when it comes to hydrotherapy, rehabilitation, and relaxation, nothing compares to the Xtreme Therapy Seat and Xtreme Therapy Cove. The smallest footprint of any Challenger model, it's ideal for small backyards.



|                       |   |
|-----------------------|---|
| Dimensions            | 180"x 94" (457 cm x 239 cm)   |
| Depth                 | 60" (153 cm)  |
| Water Capacity        | 1,930 Gallons (7,306 L)   |
| Weight: Dry/Full      | 2,530 lbs. (1,148 kg) / 19,555 lbs. (8,870 kg)  |
| Propulsion System     | Airless VIP Technology  |
| Power Requirement     | 50 Amp System   |
| Pumps                 | 3   |
| Stainless Steel Jets  | 45 (Including 6 VIP Jets)   |
| Water Features        | 5   |
| Ozone System          | Standard  |
| Filtration            | EcoPur® Charge  |
| LED Lighting          | Waterline   |
| Exclusive Features    | AquaSpeed VSP™<br>StressRelief Neck and Shoulder Seat™<br>Master Force™ Bio-Magnetic Therapy System<br>Noise Reduction System                               |
| Exclusive Accessories | H2Xercise™ Fitness System   |
| Premium Options       | Fusion Air Sound System<br>Wi-Fi Module<br>Mast3rPur™ Water Management System<br>SoftTread™ Nonslip, Comfort Floor System by SwimDek®<br>Wave Light Package |

Listing Number 9915





# FITNESS

## SWIM AND EXERCISE WITH CONVENIENCE

H2X Fitness Swim Spas give you the freedom to enjoy effective, low-impact workouts — without the frustration of a fitness center. Once in the water, you'll find that H2X models have a large, flat floor with no hidden obstacles, making it the choice for a variety of fitness exercises. With the jets off, you can experience the benefits of resistance training and range-of-motion exercises. Water buoyancy naturally makes exercising easier on the joints, and this approach offers a total mind and body workout that is effective, yet gentle.

### SWIM

Enjoy a continuous swimming experience with an H2X Fitness Swim Spa. Thanks to an adjustable jet system, a flow of water creates resistance so you can move — without actually moving. Swim, jog, or practice drills without having to turn. And you have the power to set the pace of your workout by changing the speed settings. Everyone from novice swimmers to competitive triathletes will enjoy the experience that mimics open-water swimming. That's why Master Spas Swim Spas are the Official Swim Spas of the IRONMAN® World Championship.



*"This spa is a dream come true. I can swim anytime, on my own terms, without worrying about scheduling or the cleanliness of public pools — and I can use it for way longer than just two summer months!"*

— Vesna, Ontario



**BEN HOFFMAN**  
IRONMAN CHAMPION





CHALLENGER 15 D



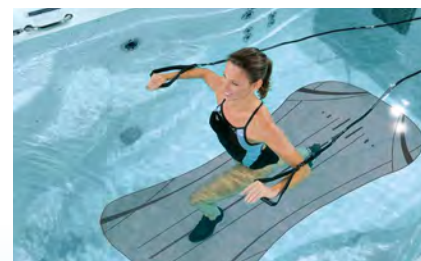
## FITNESS

The buoyancy of water reduces stress on the joints, improves range of motion and offers natural resistance. All fitness levels can benefit from using the H2X for aerobics, strengthening, and stretching.



## TRAINING

The H2X Fitness Swim Spa allows you to train year-round in an environment where you control the resistance and water temperature. Whether you are a first-time triathlete or a seasoned marathoner, you can progress to higher-level training without additional stress.



## CONVENIENCE

With an H2X, fitting in a workout or recovery session is easy. The H2X is just steps away, year-round, so you don't have to worry about traffic or pool hours.



*"The aquatic workout kit is really fun! I just had back surgery three months ago and needed a low-impact workout and a way to strengthen my core. I've lost weight, and my back feels better! Plus, the jets help massage my back with the high heat. I'm definitely motivated to workout!"*

— Korinne, Texas



## H2XERCISE FITNESS SYSTEM

Enjoy the benefits of aquatic resistance training with the H2Xercise fitness equipment designed by Master Spas together with aquatic fitness/conditioning expert Dr. Rick McAvoy. With the purchase of your swim spa, you'll receive a rowing kit, resistance bands, H2Xercise Bells, H2Xercise Fins, and the H2Xercise Aquatic Workout book.



# THERAPY

## RELAXATION FOR YOUR BODY AND MIND

Life can be busy but it should not get in the way of taking time for yourself. The H2X Fitness Swim Spa provides a calming retreat where you can find relief from muscle aches and achieve peace of mind. Experience the best of hydrotherapy with adjustable temperature controls and thoughtful jet placement.



### RELAX

Experience the reverse molded StressRelief Neck and Shoulder Seat™, available on select models. Specially designed shoulder jets deliver a tension-relieving massage where it's needed most, across the neck and shoulders.



### RECOVER

The jets of the Xtreme Therapy Cove deliver a complete therapeutic massage for your lower back, hips, thighs, and calves. The warm water also improves circulation, delivering nutrients and oxygen to tired muscles.



### RENEW

Taking time at the end of a busy day can help you ease stress, improve your mood, and sleep better. Spending 20 minutes in the therapy seats of an H2X is time to make yourself and your wellness a priority.

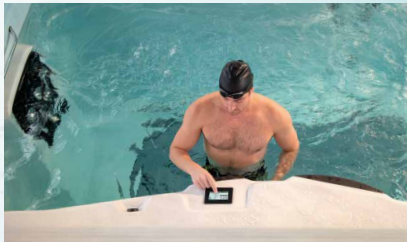


# SEE THE DIFFERENCE



## VELOCITY INJECTOR PLATE TECHNOLOGY

We want you to get the most out of your swim spa experience. That's why Master Spas designed the Velocity Injector Plate (VIP) Technology. The unique design of the plate takes advantage of the flow of water to control turbulence and increase water volume. This means that you will feel the difference from the first stroke. And, because it changes the way the water is released into the swim spa, the system offers much better performance than standard jetted swim spas.



## CHALLENGER SERIES

The Challenger bridges the gap between fitness and performance, so you can take your training to the next level. Challenger models feature an innovative jet system that does not introduce air into the water stream. With VIP Technology and six strategically placed jets, the system creates a smooth, wide current of water that can challenge a novice or elite swimmer with the press of a button. Plus, experience the hydrotherapy and relaxation you want and need.

### AQUASPEED VSP™

The AquaSpeed VSP touchscreen display features easy-to-use controls that allow you to set the speed of the current and program a workout. With 25 speed settings, you can dial in your pace for endurance efforts or vary it to benefit from interval training.

**Who will love it:** Athletes and fitness enthusiasts





**BEN HOFFMAN**  
IRONMAN CHAMPION

# RELAX



## EASY TO OWN, EASY TO ENJOY

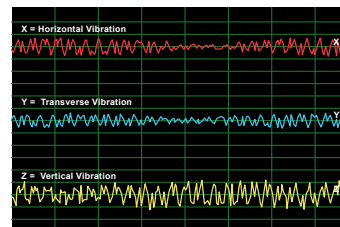
At Master Spas, we build year-round use and energy savings into our swim spas. The Icyneene foam insulation of the H2X is environmentally friendly and exceeds even the most stringent efficiency regulations. It makes the H2X one of the most energy-efficient swim spas on the market, saving you money on your monthly utility bill.

## ADVANTAGES OF ICYNENE FOAM INSULATION

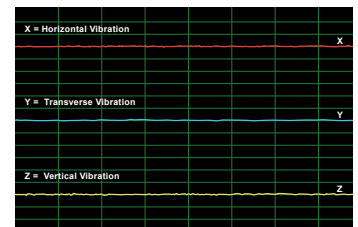
- Retains its insulating value for the life of the product unlike Urethane based foam that can lose 50% of its insulating value within two years
- Does not produce any harmful off-gas
- Mold and mildew resistant
- The only insulating material certified by the Envirodesic Certification Program for healthier air quality

## NOISE REDUCTION SYSTEM

We make it easier to find your quiet place with our exclusive Noise Reduction System. The system reduces pump and motor vibration significantly as compared to the industry standard system. If you listen closely enough ... you won't hear it.



The industry standard is 153% more vibration than Master Spas' NRS.



Master Spas' NRS significantly reduces pump and motor noise and vibration.

## LESS NOISE = MORE RELAXING

The unique motor mount of the Noise Reduction System was developed by Master Spas' world-class engineers and our industry-leading suppliers. The system is on Pump 1 of every H2X Swim Spa.



## CLEAN, REFRESHING WATER



At Master Spas, we want you to spend more time enjoying your swim spa and less time taking care of it. That's why we developed the exclusive and patent-pending EcoPur® Charge Master Core Technology water purification system.

Taking a hint or two from Mother Nature, the EcoPur® Charge water purification system incorporates a specific blend of minerals into one of the filters in your swim spa. As the water rushes into, over, and through EcoPur® Charge, large contaminants are first filtered from the water. Then, the water interacts with

a special blend of minerals, including copper (Cu) and zinc (Zn), creating an electro-chemical reaction that helps eliminate many microorganisms and removes heavy metals from the water. This results in sparkling water that feels softer and doesn't have the harsh chemical smell associated with common

systems. Every H2X Fitness Swim Spa by Master Spas also features an advanced Ozone system that kills pathogens and microorganisms, while destroying organic materials. It also oxidizes non-organic contaminants to keep your water clean and refreshing every time you use your swim spa.



### MAST3RPUR™ WATER MANAGEMENT SYSTEM

The synergistic blend of three proven natural sanitizers provides water quality and swim spa care not found in any other swim spa, including those with salt systems. The optional Mast3rPur™ Water Management System dramatically reduces harsh chemical consumption, like chlorine, while removing many heavy metals and chloramines for water that looks crystal clear, smells fresh, and has a silky feel. This innovative, exclusive benefit is due to the power of three elements:



When absorbed in water, **ozone** kills pathogens and microorganisms, destroys organics, and oxidizes non-organic contaminants.



When germicidal **UV-C light** is exposed to water, it inactivates microorganisms and breaks down chloramines.



The unique combination of **copper and zinc** in the patent-pending EcoPur® Charge filters creates an electro-chemical reaction to eliminate many microorganisms and remove heavy metals such as lead and mercury.

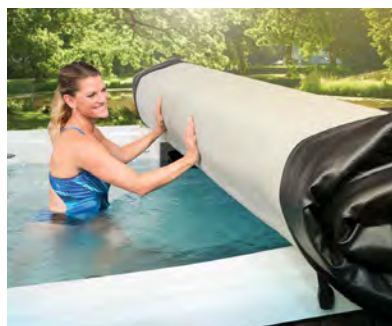
Each of the three elements are proven effective water management tools but when they are combined, their synergy makes them dramatically more effective through a chemical reaction known as Advanced Oxidation Process (AOP). AOP is superior to other systems because it produces powerful hydroxyl radicals that maximize disinfection and reduce chloramines fast and effectively. Clean, clear, fresh-smelling, and better-feeling water is available now with less work...another innovative, exclusive benefit only available through Master Spas.



# AXIS<sup>®</sup>

COVER SYSTEM

TRAINER 15 D shown with optional Axis Cover System in Espresso Brown, MasterTech Chestnut skirting, and the Wave Light Package.



Graphite Grey

## AXIS<sup>®</sup> COVER SYSTEM

A ROLLING COVER THAT'S EASY TO USE

Available exclusively for all Master Spas swim spas, the Axis Cover System makes handling your swim spa cover easy! The innovative design and lightweight materials used in the Axis Cover mean rolling it up is quick and can be done by almost anyone. And when you're done using your swim spa, it's even easier to cover it back up.

This superior, patent-pending design features the best materials with an unmatched fit and finish, including:

- An energy-efficient, 5-layer insulation bag
- A unique fastening system for a nice taut look
- Safety locks to keep your swim spa secure

The optional Axis Cover System is available in two colors: Espresso Brown and Graphite Grey. To see the Axis Cover in action, visit [MasterSpas.com/axis](http://MasterSpas.com/axis).





#### MASTER SPAS CARES FOR KIDS

Master Spas and our dealers were part of building a new elementary school in 2013, and a new high school in 2018 for the NAZ Children's Centre in Rose Hall, Jamaica. This specialized Christian school does an outstanding job educating children as well as working with children with developmental problems. With every Master Spas swim spa sold, a donation will be made to the NAZ Children's Centre Scholarship Fund.



In our hometown, we are honored to partner with the Crossing School of Business and Entrepreneurship, a faith-based high school that turns at-risk youth into tomorrow's leaders. Master Spas provides operational space for vocational training and a micro business.



#### MASTER SPAS CARES FOR CURES

Master Spas is pleased and proud to assist two foundations dedicated to finding and funding the cures for life-hindering diseases.

Along with the Lupus Foundation of America, we have initiated a campaign to help raise awareness and find a cure for this debilitating disease that affects more than 1.5 million Americans. Part of the profit from each "Lights for Lupus" spa model will go to the Lupus Foundation. Together, we can fund and find the cure.



Master Spas has joined forces with the Vera Bradley Foundation for Breast Cancer to eradicate breast cancer, a life-threatening disease, by providing financial support for research and research-related projects.



For more information, visit [MasterSpas.com/cares](http://MasterSpas.com/cares)



H2X FITNESS SWIM SPAS ARE MANUFACTURED BY MASTER SPAS, AN AWARD WINNING COMPANY YOU CAN TRUST.



Master Spas® reserves the right to change product specifications or features without notice. Master Spas is a manufacturer of swim spas and related products, and we stand behind every product we produce pursuant to those representations which are stated in our written limited warranty. Your dealer is an independent businessperson or company and not an employee or agent of Master Spas, LLC. We cannot and do not accept any responsibility or liability for any other representations, statements or contracts made by any dealer beyond the provisions of our written limited warranty. NOTICE: Although in some photos of the swim spas in the brochure the warning signage has been removed from the photos (for photographic purposes only) or is not visible, such warning signage should not be removed from the units at any time. REMINDER: Never allow anyone to dive into a swim spa. Always enter feet first. Master Spas, H2X, and EcoPur are registered trademarks of Master Spas, LLC. EcoPur® Patent US 6,962,660 B2.



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